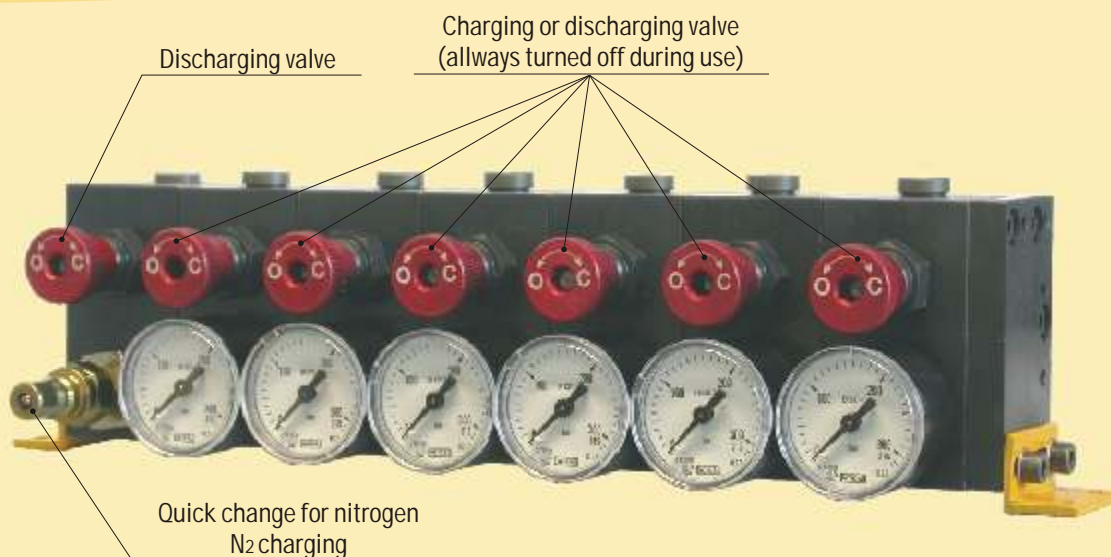


# Modules control panel

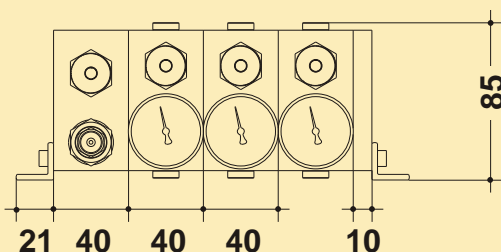
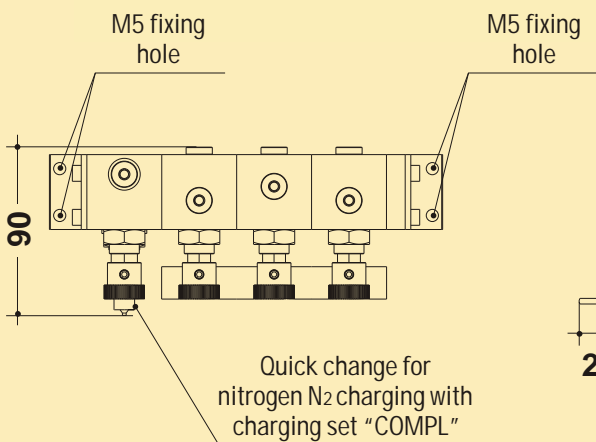
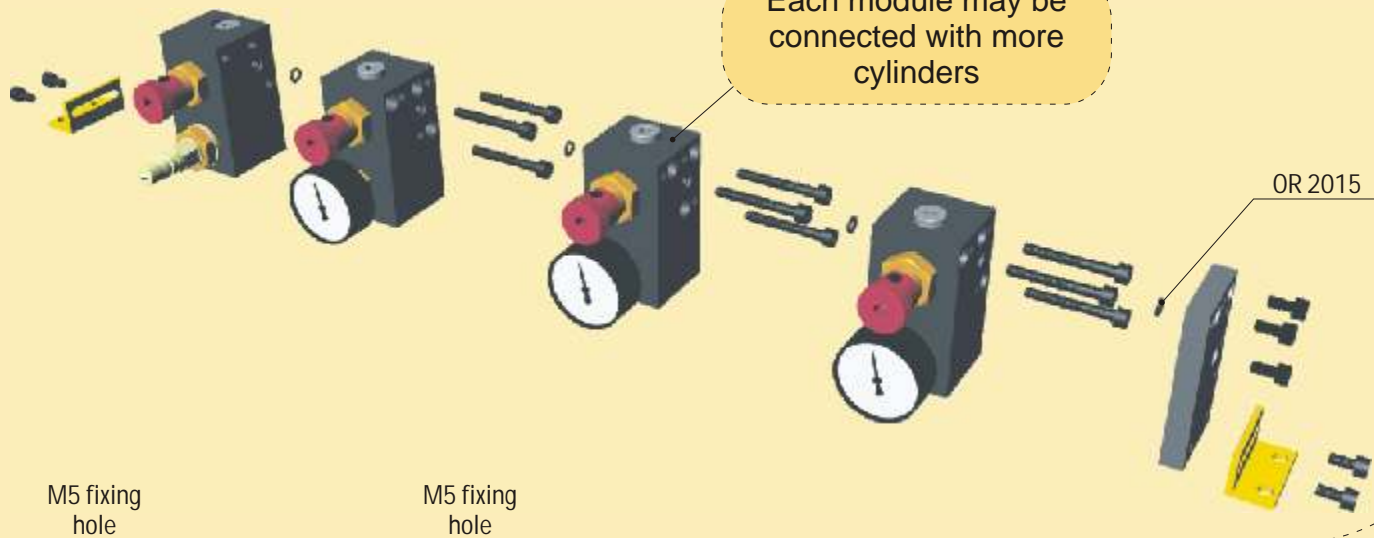
It enables to check pressure of each module, separately

No limit as to the quantity on connectible modules.



## Assembly scheme

Each module may be connected with more cylinders



Connectings for cylinders (1/8 G):  
above - behind - underneath

Dimensions in mm.

**Bordignon Trading S.p.A.** : Via Don Tescaro, 14 | 36060 Romano d'Ezzelino (VI) Italy  
 Tel. +39 0424 36157 | Fax. +39 0424 382359 | e-mail: bordignon@bordignon.com | www.bordignon.com

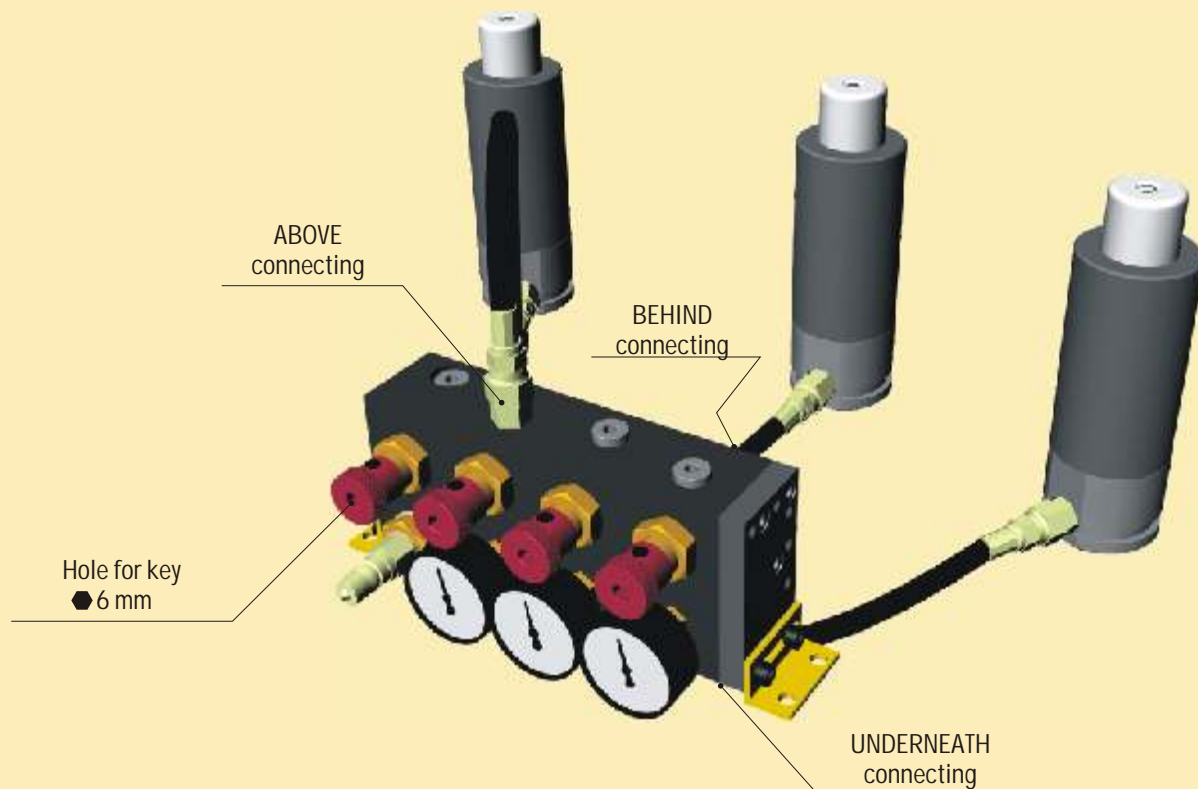
**Bordignon Simone:**  
 Via A. Meucci, 23 | 36028 Rossano Veneto (VI) Italy  
 Tel. +39 0424 540 311 | Fax +39 0424 541 113  
 e-mail: sbordi@tin.it | www.bordignonsa.com

www.bordignonsa.com



BORDIGNON

## Various possibilities of connecting the cylinders



## Possibilities of fixing



### USE INSTRUCTIONS:

#### Nitrogen N<sub>2</sub> charging:

1. Assemble modules control panel, fix it onto the die and connect the cylinders.
2. Turn off all the valves.
3. Connect N<sub>2</sub> tank with the quick change valve and turn it on slowly.
4. Turn on slowly the valve which cylinder/s has to be charged and turn it off once the request pressure is reached.
5. Turn off the N<sub>2</sub> tank, turn on the discharging valve.
6. Disconnect the N<sub>2</sub> tank and turn off the discharging valve.

#### Nitrogen N<sub>2</sub> discharging:

1. Turn on both discharging valve and the valve which cylinder/s has to be discharged.
2. Once the requested pressure is reached, turn off both valves.

**⚠ ATTENTION: USE NITROGEN N<sub>2</sub> ONLY**

How to order:

Model
APM1
APM2
...
APM6
...



APM1



APM6